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QUARTERMASTER CORPS  
TENTATIVE  
SPECIFICATION

J.Q.D. No. 88G  
24 May 1944  
Superseding  
J.Q.D. No. 88F  
31 August 1943

RUCKSACK\*  
(STOCK No. 74-R-350).

A. APPLICABLE SPECIFICATIONS.

A-1. The following specifications and drawings, of the issue in effect on date of invitation for bids, shall form a part of this specification.

A-1a. Federal Specifications:-

- T-T-881 - Twine; cotton, seino.
- V-T-276 - Thread; cotton.
- KK-L-201 - Leather; lace.
- NN-B-601 - Boxes; wood, cleated-plywood.
- NN-B-621 - Boxes; wood, nailed and lock-corner.
- NN-B-631 - Boxes; wood, wirebound.
- QQ-M-151 - Metals; general specifications  
for inspection of.
- UU-P-271 - Paper; kraft, wrapping, waterproofed.
- CCC-T-191 - Textiles; general specifications,  
test methods.
- DDD-S-751 - Stitches; seams; and stitching.

A-1b. United States Army Specifications:-

- 2-97 - Wax (saddlers' and stitching).
- 6-185 - Webbing, cotton, natural or in colors.
- 57-136 - Steel, carbon and alloy; sheets and strips.

A-1c. Quartermaster Corps Tentative Specifications:-

- J.Q.D. No. 101 - Rope, tent, cotton, solid braided.
- J.Q.D. No. 142 - Clips, end.
- J.Q.D. No. 147 - Buckles, double bar, tongueless.
- J.Q.D. No. 156 - Buckles, end, 1-inch.
- J.Q.D. No. 159 - Grommets, with toothed washers.
- J.Q.D. No. 160 - Loops, strap.
- J.Q.D. No. 166 - Fasteners, Snap, Style 1 and Style 2.
- J.Q.D. No. 168 - Rings for tents.
- J.Q.D. No. 183 - Snaps, 1-inch.
- J.Q.D. No. 191 - Rings-D.
- J.Q.D. No. 208 - Duck, cotton, plied-yarns (Army,  
numbered and tent duck).
- J.Q.D. No. 226 - Dyeing (vat) and finishing of duck  
and tent twill.

\*This is the approved nomenclature.

- J.Q.D. No. 231 - Dyeing (mineral) and finishing of duck and tent twill.
- J.Q.D. No. 269 - Eyelets and washers.
- J.Q.D. No. 328 - Snap, lock.
- J.Q.D. No. 376 - Hook, sliding, 5/8".
- J.Q.D. No. 377 - Leather, chrome and chrome vegetable retanned (latigo type).
- J.Q.D. No. 407 - Buckles, center-bar, (satchel or skate).
- J.Q.D. No. 430 - Rivets, belt, with burrs.
- P.Q.D. No. 62 - Fasteners, slide.
- O.Q.M.G. No. 93 - Boxes; fiberboard, corrugated and solid.
- O.Q.M.G. No. 94 - Specifications for marking of outside shipping containers by contractors.
- O.Q.M.G. No. 106 - Strapping, steel, nailless type (flat steel and round steel wire) for boxes, crates and bales.

A-ld. Ordnance Department Tentative Specifications:-

TAC ES No. 680 - Protective coating materials, synthetic type.

A-le. Quartermaster Corps Drawings:-

- B-191 - Rucksack, illustration and details.
- B-192 - Rucksack, steel frame.
- B-194 - Rucksack, details "A".
- B-195 - Rucksack, details "B".
- B-196 - Rucksack, details "C".
- B-197 - Rucksack, details "D".
- B-198 - Rucksack, details "E".
- B-199 - Rucksack, details "F".
- B-201 - Rucksack, camouflage cover.

B. TYPE AND SIZE.

B-1. This specification covers one type and size of rucksack, as depicted by illustration shown on CJ-951 attached to and forming a part of this specification.

C. MATERIAL AND WORKMANSHIP.

C-1. Materials.- The materials shall conform in all respects to the specifications and drawings listed in Section A, and as hereinafter indicated.

C-1a. Rucksack, less Camouflage Cover, Frame and Snap Lock.-

C-1a(1). Duck.- The cotton duck used in the fabrication of the bottom of the rucksack shall be 12.29 oz. per square yard and for all other parts 9.85 oz. per square yard, conforming to the requirements of Type III, Table III, as described in Specification J.Q.D. No. 208.

C-1a(1)a. Color and Finish.- The duck shall be vat dyed in a color match of the No. 7 shade of olive drab and water repellent finished in accordance with the requirements described in Specification J.Q.D. No. 226 or mineral dyed in a color match of the No. 7 shade of olive drab and water repellent finished in accordance with the requirements as described in Specification J.Q.D. No. 231.

C-1a(2). Webbing, Cotton.- Shall be vat dyed in a color match of the No. 7 shade of olive drab and conform to the requirements of Specification 6-185, as follows:-

For binding - 3/4", 30/100 oz. per linear  
yard, Type I, lightweight.  
For back strap reinforce - 1", 40/100 oz. per linear  
yard, Type I, lightweight.

For belt strap, rifle secur-  
ing strap, loop and buckle  
chape billet, loop and buckle  
chape, frame securing strap,  
frame securing strap buckle  
chape, connecting straps and  
sliding loop chape - 5/8", 1 oz. per linear yard,  
type III, heavyweight.

For shoulder strap buckle  
chapes, shoulder strap  
billet, waist strap, back  
strap buckle chape, back  
strap billet and pouch  
reinforce strap - 1", 1-33/100 oz. per linear  
yard, Type III, heavyweight.

For back strap body and  
shoulder strap body - 2-1/2", 4 oz. per linear yard,  
Type III, heavyweight.

C-1a(2)a. The color shall have good fastness to laundering agents containing active chlorine.

C-1a(3). Thread.-

C-1a(3)a. Thread, cotton, machine (heavy), 3-ply, ticket No. 10/3 shall be vat dyed in a color match conforming to shade "S-1" U.S. Army Standard Color Card, and conform to the requirements for Type IIIA and IIIB, Table IV, Specification V-T-276. The Type IIIB thread shall be used for top or needle thread in machine and Type IIIA for bottom or bobbin thread in machine. The color

shall have good fastness to laundering agents containing active chlorine.

C-1a(3)b. Thread, cotton, machine, 4-ply, ticket No. 16, shall be vat dyed in a color match conforming to shade "S", United States Army Standard Color Card, and conform to the requirements for Type IA3 and IB3, Table I, Specification V-T-276. The Type IB3 thread shall be used for top or needle thread in machine and Type IA3 for the bottom or bobbin thread in machine. The color shall have good fastness to laundering agents containing active chlorine.

C-1a(3)c. Thread, cotton, machine (heavy), 6-Ply, ticket No. 8/6 shall be unbleached and conform to the requirements for Type IIIA and IIIB, Table IV, Specification V-T-276. The thread Type IIIB shall be used for top or needle thread in machine and Type IIIA for bottom or bobbin thread in machine.

C-1a(4). Rope, Cotton, Solid Braided, No. 4, 1/8" Diameter, MRT.- Shall be in accordance with the requirements described in Specification J.Q.D. No. 10

C-1a(5). Wax, Stitching, Russet, Type II or Wax, Stitching, White, Type II.- Shall conform to the requirements described in Specification 2-97.

C-1a(6). Leather.-

C-1a(6)a. Leather, chrome, vegetable retanned, 50 percent Grade "A" and 50 percent Grade "B", conforming to the requirements as described in Specification J.Q.D. No. 377 shall be used in the fabrication of the following leather parts on the rucksack:-

- Leather pocket flap billets.
- Leather pocket buckle chapes.
- Leather pouch reinforcement strap billet ends.
- Leather pouch reinforcement strap buckle chapes.
- Leather inside frame supports.
- Leather outside frame supports.
- Leather reinforces.
- Leather slide fastener thongs.

The thickness of the leather used for each article shall be as indicated on drawings listed in Section A.

C-1a(6)b. Thong, Snap, Lock Rucksack.- Shall be made from lace leather 6/64" thick (minimum) to 8/64" thick (maximum), conforming to the requirements of Type B, Class II, described in Specification KK-L-201. The slits shall be cut and holes punched as indicated on Drawing B-195.

C-1a(7). Fastener, Slide.- Shall be in accordance with the requirements for Type IB, Class C, Style 2, with cronak finish as described in Specification P.Q.D. No. 62.

C-1a(8). Buckle, 5/8" Double Bar, Tongueless, Brass, Bronze Finish and Buckle I", Double Bar, Tongueless, Brass, Bronze Finish.- Shall be made in accordance with the requirements for Class D, described in Specification J.Q.D. No. 147.

C-1a(9). Buckle, End, 1", Brass, Bronze Finish.- Shall be made in accordance with the requirements for Class E, described in Specification J.Q.D. No. 156.

C-1a(10). Loops, Strap, Brass, Bronze Finish, 1" x 1/2" Style 2.- Shall be made in accordance with the requirements for Class C, described in Specification J.Q.D. No. 160.

C-1a(11). Clip, End, Ball Type, Brass, Bronze Finish, 5/8" and Clip, End, Ball Type, Brass, Bronze Finish, 1".- Shall be made in accordance with the requirements for Class A, Type I, described in Specification J.Q.D. No. 142.

C-1a(12). Rings, "D", 1" x .875", Brass Wire, Bronze Finish.- Shall be made in accordance with the requirements for Class D, described in Specification J.Q.D. No. 191.

C-1a(13). Snaps, 1", Brass, Bronze Finish.- Shall be made in accordance with the requirements for Class A, described in Specification J.Q.D. No. 183.

C-1a(14). Fastener, Snap, Style 2, Brass, Bronze Finish.- Shall be made in accordance with the requirements for Class A, described in Specification J.Q.D. No. 166.

C-1a(15). Rings, Tent, Zinc, 3/4".- Shall be made in accordance with the requirements for Class B, described in Specification J.Q.D. No. 168.

C-1a(16). Grommets, Brass, With Toothed Washer, No. 0 and Grommets, Brass, With Toothed Washer No. 5.- Shall be made in accordance with the requirements for Class A, described in Specification J.Q.D. No. 159.

C-1a(17). Eyelets No. 4132, Brass, Bronze Finish.- Shall be made in accordance with the requirements described in Specification J.Q.D. No. 269.

C-1a(18). Rivets, Belt, 3/8", No. 12, Brass, Bronze Finish With Burrs.- Shall be made in accordance with the requirements for Class A, described in Specification J.Q.D. No. 430.

C-1a(19). Buckles, Center-Bar (Satchel or Skate), With Roller, 5/8" and Buckles, Center-Bar (Satchel or Skate With Roller, 1".- Shall be made in accordance with the requirements as described in Specification J.Q.D. No. 407.

C-1a(20). Hook, Sliding, 5/8", Brass.- Shall be made in accordance with the requirements for Class A, described in Specification J.Q.D. No. 376.

C-1b. Cover, Camouflage, Rucksack.-

C-1b(1). Cloth.- The cloth used in the manufacture of the camouflage cover shall be a bleached 120 x 120 thread count cotton balloon cloth, 36" wide; waterproofed with a durable type water repellent, with an initial spray rating of 90, and 70 after three dry cleanings or three launderings. This cloth shall conform to the following requirements:-

: Wt. per	: Width	: Threads	: Ply of	: Breaking Strength	:
: Sq. Yd.	: Inches	: Per inch	: Yarns	: (Min.)	:
: (Max.)	: (Min.)	: (Min.)	:	: 1x1x3 Grab Method	:
: Ounces	:	:	:	: Pounds	:
:	:	: Warp Filling	: Warp Filling	: Warp Filling	:
: 2.15	: 35	: 120	: 120	: 1 : 1 : 35 : 35	:
:	:	:	:	:	:

C-1b(2). Thread.- Thread, cotton, machine, 4-ply, ticket No. 24, shall be bleached and conform to the requirements for Type IA2 and IB2, Table I, Specification V-T-276. The thread, Type IB2 shall be used for top or needle thread in machine and Type IA2 for bottom or bobbin thread in machine.

C-1b(3). Twine, Cotton, Seine, Bleached, No. 96.- Shall be cotton, No. 96, medium laid, conforming to the requirements of Specification T-T-881.

C-1b(4). Grommets, Brass, With Toothed Washers, No. 2.- Shall be made in accordance with the requirements for Class A, described in Specification J.Q.D. No. 159.

C-1c. Frame, Steel, for Rucksack.-

C-1c(1). Body of Frame.- Shall be made from seamless or electric resistance welded 1/2" outside diameter tubing, having a carbon content of .15 to .20 percent. The wall thickness of the tubing shall be 0".035.

C-1c(2). Sleeve of Frame.- Shall be made from seamless or electric resistance welded 9/16" outside diameter tubing, having a carbon content of .15 to .20 percent. The wall thickness of the tubing shall be 0".028.

C-1c(3). Reinforce and Cross Plates of Frame.- Shall be made from 0".0359 thick cold rolled sheet steel, conforming to the requirements of W.D. No. 1015, Specification 57-136,

C-1d. Snap, Lock, Bronze, Bronze Finish.- Shall be made in accordance with the requirements for Class A, described in Specification J.Q.D. No. 328.

C-2. Workmanship.- The finished article shall be clean, well made, and free from any defects which may affect appearance or serviceability.

D. GENERAL REQUIREMENTS.

D-1. See Section E.

E. DETAIL REQUIREMENTS.

E-1. All detail requirements for the manufacture of the finished articles and their component parts shall be as shown by specifications and drawings listed in Section A, and as indicated in this specification.

E-2. Rucksack, less Camouflage Cover, Frame and Snap Lock.-

E-2a. Stitching, Machine.- Shall be Type 301, as described in Specification DDD-S-751. The number of stitches to the inch shall be as indicated on drawings listed in Section A.

E-2a(1). When machine stitching, Type 301 in duck, or webbing is not a continuous thread, it shall be backstitched not less than 1 inch at each break. All stitching shall be backstitched at the ends to prevent raveling, except when the ends are turned under in a hem or held down by other stitching. Thread tension shall be properly maintained so that the lock will be embedded in the center of the materials sewed. Thread breaks in leather shall be overlapped consistent with good commercial practice.

E-2a(2). Machine stitching with 6-ply, ticket No. 8/6 thread, shall be done either on a machine capable of using a hot stitching wax, the wax to conform to Type II, described in paragraph C-1a(5), or on a machine capable of using a liquid wax, the wax to be equal to a commercial wax known as Cyroxyton. The thread shall be thoroughly impregnated with the wax. The use of prewaxed prepared thread will not be permitted.

E-2b. Grommets shall be securely clinched without cutting the duck. The holes punched in the duck to receive the grommets shall be smaller than the outside diameter of the grommet barrel, so that barrel must be forced through hole, thus insuring a tightly secured grommet.

E-2c. Ends clips shall be firmly attached without cutting the webbing which shall be inserted the full depth and lie flat at the point where it enters.

E-2d. Fasteners, Snap, Style 2, shall be tightly clinched. When holes are punched before inserting the male or female part of the fastener, they shall be smaller than the outside diameter of fastener tube, so that the tube must be forced through the hole.

E-2e. The male part of die or anvil used for inserting eyelets shall have a round, tapered point to prevent intentional cutting of threads in webbing, eyelets shall be tightly clinched without splitting.

E-2f. All solid rivets shall be securely set.

E-2g. Marking for Identification.- Black waterproof ink or waterproof stencil paint shall be used in stamping or printing the "U.S." in solid, bold face characters, 1" high, and the name of the contractor and year manufactured in characters 1/4" high and in the locations as indicated on Drawing B-199. No other brands or marks shall show on the rucksack.

E-3. Camouflage Cover for Rucksack.-

E-3a. Stitching, Machine.- Shall be Type 301, as described in Specification DDD-S-751. The number of stitches to the inch shall be as indicated on drawings listed in Section A.

E-3a(1). When machine stitching Type 301, is not a continuous thread, it shall be backstitched not less than 1 inch at each break. All stitching shall be backstitched at the ends to prevent raveling, except when the ends are turned under in a hem or held down by other stitching. Thread tension shall be properly maintained so that the lock will be embedded in the center of the materials sewed.

E-3b. Grommets shall be securely clinched without cutting the cloth. The holes punched in cloth to receive the grommets shall be smaller than the outside diameter of grommet barrel, so that barrel must be forced through hole, thus insuring a tightly secured grommet.

E-3c. Marking For Identification.-- Black waterproof ink or waterproof stencil paint shall be used in stamping or printing the "U.S." in solid, bold face characters, 3/8" high, and the name of the contractor and year manufactured in characters 1/4" high and in the locations as indicated on Drawing B-201. No other marks shall show on the cover.

E-4. Frame for Rucksack.--

E-4a. Construction.-- The frame shall be made in accordance with the requirements as indicated in this specification and the design, shape and dimensions as shown by Drawing B-192. The 1-15/16" radius shown in side view illustration on Drawing B-192 shall be strictly adhered to.

E-4a(1). The finished frame, when placed on an even plane, shall withstand a compression test of at least 350 pounds without permanently distorting the frame not more than 1/4" across the width or 1/8" in the depth.

E-4b. Finish for Frame.-- The fabricated frame shall be thoroughly cleaned and the material prepared to insure proper adhesion of the finish. The frame shall be primed with a metal primer, Class 101, and then given a coating of lustreless olive drab enamel, Class 204, conforming to the requirements described in Specification TAC ES No. 680.

E-4c. All welds shall be sound and smooth.

E-5. Samples for Approval.-- Before production is commenced, unless otherwise specified in invitation for bids, a finished rucksack shall be submitted to the contracting officer for approval.

E-6. Contractor's Inspection.-- The contractor shall inspect all finished articles for compliance with this specification prior to submitting them to the United States Government for final inspection.

F. METHODS OF SAMPLING, INSPECTION AND TESTS.

F-1. Sampling.-- Samples of any materials, components, etc., not furnished by the United States Government, entering into the manufacture of the article covered herein, shall be selected from time to time by the Government Inspector, and carefully examined and tests made to determine if they are in



accordance with the drawings and specifications listed in Section A, and with this specification.

F-2. Inspection.- Inspection may be made throughout the entire process of manufacture. The passing as satisfactory of any detail of construction or materials shall not relieve the contractor of responsibility for faulty workmanship or materials which may be discovered at any time prior to final acceptance. Final inspection of the finished article shall be made either at point of production or at point of delivery designated in the contract or purchase order of procuring agency. In case of factory inspection, every facility shall be afforded inspectors, by the manufacturer, for the prosecution of their work.

F-3. Tests.- Tests shall be in accordance with Specifications CCC-T-191 and QQ-M-151 insofar as applicable.

G. PACKAGING, PACKING AND MARKING.

G-1. Packaging and Packing of Rucksacks, Complete.-

G-1a. Packaging.- Unless otherwise specified in invitation for bids, contract, or order, the Rucksack shall be completely assembled by attaching the bag to the frame and also attaching the snap lock to the frame with the thong provided for that purpose as indicated on drawing B-191. The cover shall be neatly folded and placed in the front pocket of the bag.

G-1b. Packing.- Unless otherwise specified in invitation for bids, contract, or order, ten (10) Rucksacks, alternated end for end, shall be packed in a box having approximate inside dimensions 21" long x 18-1/2" wide x approximately 21" deep and conforming to one of the following:-

G-1b(1). A solid fibreboard box conforming to the requirements of Specification O.Q.M.G. No. 93, Style R.S.C., Type SF, Grade 3 board. The box shall be equipped with a double wall corrugated fibreboard liner covering the sides and ends, extending the full depth, and having vertical corrugations. The ends of the liner shall abut in the middle of one side of the box, and the liner shall have three .016" facings and two .009" corrugations, and shall have a bursting strength of not less than 275 pounds per square inch.

For overseas shipment the box shall be reinforced with two (2) steel straps conforming to Specification O.Q.M.G. No. 106, applied at right angles to each other, passing over the sides, top, and bottom and over the top, bottom and ends.

G-1b(2). A nailed wood box conforming to Specification NN-B-621, Style 2 or 4, except that the sides, top, and bottom shall be not less than 7/16" thick, and the ends and cleats not less than commercial 1" lumber dressed two or more sides. The box shall be lined with waterproof kraft wrapping paper conforming to Specification UU-P-271, Type L-2 except that the construction shall be 50/27/50, or Type L-4 except that the construction shall be 40/25/40. At the top of the box and at any point where two edges of the same sheet or of different sheets meet, the edges shall overlap not less than 4".

For overseas shipment the box shall be reinforced with two (2) steel straps conforming to the requirements of Specification O.Q.M.G. No. 106.

G-1b(3). A wood cleated plywood box conforming to Specification NN-B-601, Style A or B, except that the plywood used in the sides, top, bottom and ends shall be not less than 3/16" thick, and the cleats not less than 1-3/4" wide x 3/4" thick. The box shall be lined with waterproof kraft wrapping paper conforming to Specification UU-P-271, Type L-2 except that the construction shall be 50/27/50, or Type L-4 except that the construction shall be 40/25/40. At the top of the box and at any point where two edges of the same sheet or of different sheets meet, the edges shall overlap not less than 4".

For overseas shipment the box shall be reinforced with two (2) steel straps conforming to Specification O.Q.M.G. No. 106, passing around the sides, top and bottom, and located over the two end rows of cleats.

G-1b(4). A wirebound box conforming to Specification NN-B-631, Style 2 with F batten ends, Group III or IV woods, except that the sides, top, bottom and ends shall be not less than 1/4" resawn lumber (cleats shall be not less than 13/16" square); there shall be five (5) 14-gage binding wires; the end battens shall be not less than 1-3/8" wide x 13/16" thick; and all staples shall be spaced not more than 1-1/2" apart. At least two (2) 7d cement coated box, cooler or sinker nails shall be driven through the boards and cleats at both ends of each side into the side grain of the adjacent batten. The box shall be lined with waterproof kraft wrapping paper conforming to Specification UU-P-271, Type L-2 except that the construction shall be 50/27/50, or Type L-4 except that the construction shall be 40/25/40. At the top of the box and at any point where two edges of the same sheet or of different sheets meet, the edges shall overlap not less than 4".

For overseas shipment the box shall be reinforced with one (1) flat steel strap conforming to Specification O.Q.M.G. No. 106, approximately centered over the sides, top and bottom.

#### G-2. Packaging and Packing of Leathers, Cut Stock, for Rucksack.

G-2a. Packaging.- Unless otherwise specified in invitation for bids, contract, or order, Leathers, Cut Stock, for Rucksack, when procured as separate components, shall be prepared for packing by segregating the various component parts such as the top and bottom frame supports, slide fastener thongs, buckle chapes and billets, etc., in bundles of fifty (50) units each, securely tied with a suitable cord or string.

G-2b. Packing.- Unless otherwise specified in invitation for bids, contract, or order, Leathers, Cut Stock, For Rucksack, when procured as separate components, shall be packed two hundred (200) complete sets in a corrugated fibreboard box conforming to the requirements of Specification O.Q.M.G. No. 93, Style R,S,C., Type CF, Grade 4 board. The box shall be equipped with a double wall corrugated fibreboard liner covering the sides and ends, extending the full depth, and having vertical corrugations. The ends of the liner shall abut in the middle of one side of the box and the liner shall have three .016" facings

and two .009" corrugations, and shall have a bursting strength of not less than 275 pounds per square inch.

G-3. Packaging and Packing of Thongs, Snap Lock for Rucksack.

G-3a. Packaging.- Unless otherwise specified in invitation for bids, contract, or order, Thongs, Snap Lock for Rucksack, when procured as separate components, shall be prepared for packing by tying securely in bundles of fifty (50) each with a suitable cord or string.

G-3b. Packing.- Unless otherwise specified in invitation for bids, contract, or order, Thongs, Snap Lock for Rucksack, when procured as separate components, shall be packed twenty-five hundred (2500) (50 bundles) in a corrugated fibreboard box conforming to the requirements of Specification O.Q.M.G. No. 93, Style R.S.C., Type CF, Grade 4 board. The box shall be equipped with a double wall corrugated fibreboard liner covering the sides and ends, extending the full depth, and having vertical corrugations. The ends of the liner shall abut in the middle of one side of the box, and the liner shall have three (3) .016" facings and two (2) .009" corrugations, and shall have a bursting strength of not less than 275 pounds per square inch.

G-4. Packing of Frames for Rucksack.- Unless otherwise specified in invitation for bids, contract, or order, Frames for Rucksack, when procured as separate components, shall be packed forty (40) per corrugated fibreboard box having approximate inside dimensions 22" long x 22" wide x 31" deep, and conforming to the requirements of Specification O.Q.M.G. No. 93, Style R.S.C., Type CF, Grade 4 board. The frames shall be arranged within the box, alternated end for end, in pairs with the convex face down. The first pair shall be placed across the width of the box, the second pair shall be placed across the length, the third pair across the width, and so on, alternating each pair until the box is full.

G-5. Marking.-

G-5a. Marking on Boxes of Rucksacks, Complete.- Unless otherwise specified in invitation for bids, contract, or order under which shipment is made, marking on each box containing Rucksacks, Complete, shall conform to the requirements of Specification O.Q.M.G. No. 94.

G-5b. Marking on Boxes of Components for Rucksacks.- Unless otherwise specified in invitation for bids, contract, or order under which shipment is made, marking on boxes containing components for Rucksacks, which are procured separately, shall conform to the requirements of Specification O.Q.M.G. No. 94, except that service color markings will not be required.

H. NOTES.

H-1. As of this date, Bill of Materials No. 3-206M, dated 24 May 1944, is applicable to this specification.

This Bill of Materials is for the information of the United States Government only and is not for distribution to fabricators.

H-2. Revisions.- The revision in this specification over preceding specification consists in the following:-

- a. Addition of approved nomenclature in Section C.
- b. Changed requirements of hardware from ferrous metals to brass.
- c. Changed packing requirements.

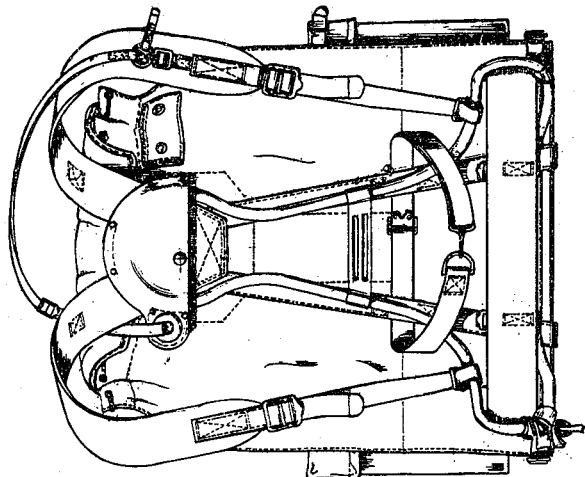
NOTICE:- When Government drawings, specifications, or other data are used for any purpose other than in connection with a definitely related Government procurement operation, the United States Government thereby incurs no responsibility nor any obligation whatsoever; and the fact that the Government may have formulated, furnished, or in any way supplied the said drawings, specifications, or other data is not to be regarded by implication or otherwise as in any manner licensing the holder or any other person or corporation, or conveying any rights or permission to manufacture, use or sell any patented invention that may in any way be related thereto.

NOTE:- Unless otherwise specified in invitation for bid or purchase order, copies of this specification may be obtained at the following point:-

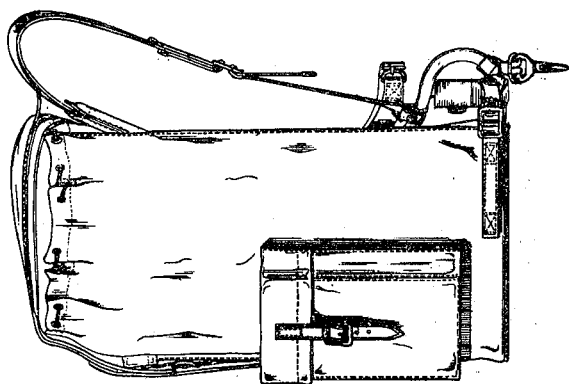
Jeffersonville Quartermaster Depot, Jeffersonville, Indiana.

ILLUSTRATION

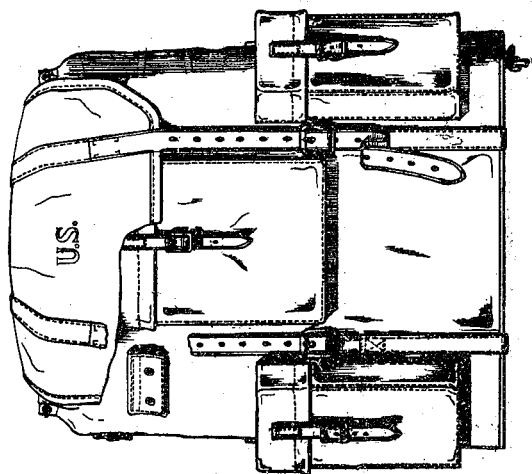
GJ-957



BACK VIEW



SIDE VIEW



FRONT VIEW

BUCKSACK

